## JANUARY 2024

## EASTERN WHITE PINE LOG GRADE SPECIFICATIONS

## OVERVIEW

- Target $16^{\prime}$ logs for $60 \%$ or more of the load
- Limit 10' logs to no more than 10 per load
- Minimize the number of $10^{\prime}$ and $14^{\prime}$ logs on loads
- The mills do not accept 8' logs.
- Please keep pallet grade logs to a minimum
- Trim excessive butt flares
- Trim limbs flush
- Logs without enough trim will be scaled back to the next nominal length
- Please direct any questions or concerns to your Log Buyer
- Detailed scale slips will be sent by email

| LOG SCALE: INTERNATIONAL 1/4 INCH |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Grade | Min. <br> Diam. | Max. <br> Diam. | Length | Specifications | Delivered <br> Price |
| Select | $14^{\prime \prime}$ | $40^{\prime \prime}$ <br> butt end | $10^{\prime}-16^{\prime}$ | $1 / 2^{\prime \prime}$ pin knots allowed |  |
| \#1 Long Short | $7^{\prime \prime}$ | $40^{\prime \prime}$ <br> butt end | $40^{\prime \prime}$ <br> butt end | $10^{\prime}, 12^{\prime}, 14^{\prime}$ | Max. knot size 1" or <br> three clear faces |
| \#2 | $8^{\prime \prime}$ | $40^{\prime \prime}$ <br> butt end | $10^{\prime}-16^{\prime}$ | Sound red knots to 4," <br> black knots to 2," <br> or two clear faces |  |
| \#3 (Pallet) | $8^{\prime \prime}$ | $30^{\prime \prime}$ at <br> any point | $10^{\prime}-16^{\prime}$ | Max. knot <br> size 5" |  |
|  |  | $8^{\prime}$ | No 8' logs accepted |  |  |

## MINIMUM SPECIFICATIONS

TRIM: Logs with insufficient trim will be scaled back to the next nominal length.

- 6 " trim
- Maximum Length $16^{\prime}$ 10'; Minimum 60\% 16' logs by volume per load
- Minimum Length 10' 6"; 10 per load maximum (NO 8' LOGS ACCEPTED)

7-10" DIA. LOGS: No rot, sweep, crook, insect damage
STAIN/WORMHOLES: Fresh, live wood delivered within seven days of cutting (April-Sept.); no blue stain or wormholes allowed
SWEEP: Up to 1-1/2" per 8' accepted without deduction
SEAMS: One straight seam acceptable
DEDUCTIONS: Volume deductions will be made for defects that reduce lumber volume

- No pencil rot
- Up to $50 \%$ of diameter, well-centered rot allowed with deduction in logs 11" and up
- Scale deductions will be taken for knots over 5"

PREPARATION: Limbs trimmed flush; no double tops
METAL: Logs with iron or iron stain will not be accepted
CULL LOGS: Become mill property 10 days after delivery


## LOGYARD HOURS

BETHEL: Mon-Fri, 6:00 a.m.-4:30 p.m.; 24/7 w/Self Loaders
PITTSFIELD: Mon-Fri, 6 a.m.-4 p.m.; 24/7 w/Self Loaders (Call ahead for drop location)
CASCO: Mon-Fri, 6 a.m. -4 p.m.; 24/7 w/Self Loaders (Call ahead for drop location)
MADISON: Mon-Fri, 6 a.m. -4 p.m.; 24/7 w/Self Loaders

## LOG PROCUREMENT MANAGER

ED WITT 603-651-9912

TRUCKING COORDINATOR / DISPATCHER
KARLA ALLEN
603-733-7922

| LOG BUYER / CELL | LOCATION | BUYING TERRITORY |
| :--- | :--- | :--- |
| NORM LITTLEFIELD: 603-986-9660 | Madison Mill | NH + Eastern MA |
| JOHN RANDALL: 802-380-0741 | Bethel Mill | Southern NH / VT / MA / RI / CT |
| BUTCH BARBERI: 207-713-0447 | Pittsfield Mill | Central/Northern/Eastern ME |
| JEFF HALL: 207-329-9128 | Casco Mill | Southern ME + Eastern NH |
| MATT MCCASLIN: 207-713-3779 | Bethel/Casco Mill | Southern/Central/Western ME + Eastern NH |

